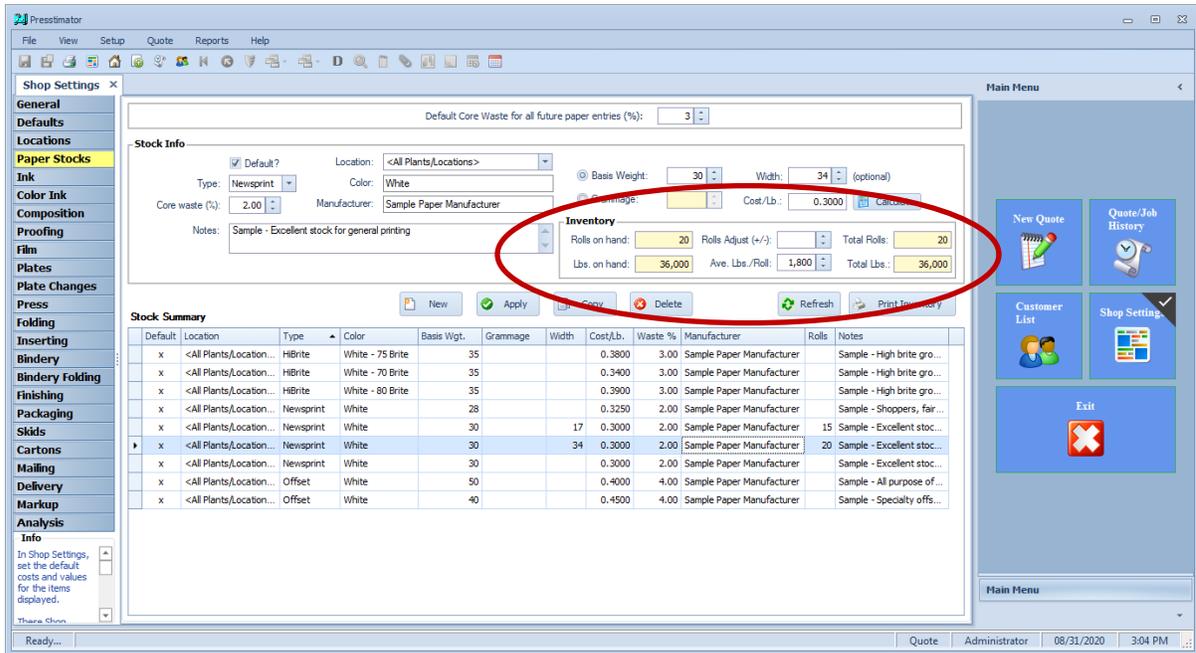


Paper Inventory

Users can enter the number of rolls on hand of each type of paper in Shop Settings. Easily adjust the number of rolls when receiving shipments from your paper vendor(s) to maintain an overall number of rolls in inventory. When completing a Job in the Presstimator, the number of rolls in inventory will be automatically reduced by the calculated number of rolls required to produce the job. The Materials Report will calculate how many rolls are required to print a job. The Auditor will catch if you don't have enough rolls on hand and need to order more paper. Optional interfaces (standalone Windows app or browser-based) are available so the inventory can be adjusted by employees without a need to be trained on the Presstimator.



To help fill out this information initially, use the 'Print Inventory' button to print out a list of the stocks listed in Shop Settings.

The printed Paper Stock Inventory includes a blank column for you to enter in a physical count number from your warehouse and a column to enter the roll weight as listed directly on the rolls.

| Paper Stock Inventory | | | | | | | | | | | | |
|-----------------------|---------------------------|-----------|------------------|----|-----|-------|---|-----------|----------|------------------|---------------|-------|
| Location | Manufacturer | Type | Color | BW | GSM | Width | Notes | Core Wst% | Cost/Lb. | Average Lbs/Roll | Rolls on Hand | Count |
| <All Plants/Locabons> | Sample Paper Manufacturer | Newsprint | White | 28 | | | Sample - Shoppers, fair opacity and good brightness | 2.00 | \$.3250 | | | |
| <All Plants/Locabons> | Sample Paper Manufacturer | Offset | White | 50 | | | Sample - All purpose offset | 4.00 | \$.4000 | | | |
| <All Plants/Locabons> | Sample Paper Manufacturer | HiBrite | White - 75 Brite | 35 | | | Sample - High brite groundwood | 3.00 | \$.3800 | | | |
| <All Plants/Locabons> | Sample Paper Manufacturer | Newsprint | White | 30 | | 17 | Sample - Excellent stock for general printing | 2.00 | \$.3000 | 900 | 15 | |
| <All Plants/Locabons> | Sample Paper Manufacturer | Newsprint | White | 30 | | 34 | Sample - Excellent stock for general printing | 2.00 | \$.3000 | 1,800 | 20 | |
| <All Plants/Locabons> | Sample Paper Manufacturer | Offset | White | 40 | | | Sample - Specialty offset, fair opacity | 4.00 | \$.4500 | | | |
| <All Plants/Locabons> | Sample Paper Manufacturer | HiBrite | White - 70 Brite | 35 | | | Sample - High brite groundwood | 3.00 | \$.3400 | | | |
| <All Plants/Locabons> | Sample Paper Manufacturer | HiBrite | White - 80 Brite | 35 | | | Sample - High brite groundwood | 3.00 | \$.3900 | | | |
| <All Plants/Locabons> | Sample Paper Manufacturer | Newsprint | White | 30 | | | Sample - Excellent stock for general printing | 2.00 | \$.3000 | | | |

Within a Quote, the Paper Tab has a calculator to show you how many rolls of each stock will be needed.

The screenshot shows the Presstimator software interface. The 'Paper' tab is selected in the left-hand menu. The 'Waste Calculator' window is open, showing the following values:

- Total Lbs.: 7,528 (circled in red)
- Weight/Roll: 1,800
- Total Rolls: 5

The 'Stock Summary' table below the calculator shows the following data:

| S. | Pgs. | Type | Color | BW | GSM | Width | Start | Run | ORun | Copies | Core | Waste Lbs. | Lbs. | Cost/Lb. | Cost | Notes | | |
|----|------|-----------|-------|----|-----|-------|-------|------|------|--------|------|------------|------|----------|---------|-------------------|----------|--|
| 1 | 4 | Offset | White | 50 | | 17 | 3500 | 8.00 | 200 | 39125 | 4.00 | 334 | 1657 | .4000 | 662.80 | 50# wrap on cover | | |
| 1 | 16 | Newsprint | White | 30 | | 34 | 3500 | 8.00 | 200 | 39125 | 2.00 | 796 | 4287 | .3000 | 1286.10 | | | |
| 2 | 32 | Newsprint | White | 30 | | 34 | 1000 | 2.00 | 200 | 34350 | 2.00 | 545 | 7528 | .3000 | 2258.40 | | | |
| | | | | | | | | | | | | | 52 | | 1,675 | 13,472 | 4,207.30 | |

The 'Totals' section at the bottom of the calculator shows:

- Paper cost: \$4,207 for 32,500 copies
- Paper cost (per M): \$129.46
- Paper cost w/ plate changes: \$4,287

In this example, a total of 7,528 lbs. of this Newsprint will be needed. Therefore, you will need 5 rolls of this Newsprint as indicated on the calculator screen displayed.

Paper Rolls

Total Weight: 7,528

Weight/Roll: 1,800

Total Rolls: 5

Notes:

- Note: Total Cost is calculated on the amount used.
- Total Cost is NOT based on total number of full rolls.
- Does NOT include any additional paper needed for plate changes.
- See Materials Report for all-inclusive number of rolls calculations.

OK

To get a comprehensive report of the number of roll for all paper stocks included in a job, print the Materials Report for the Quote. The report displays the number of rolls required for each Section and Paper Stock selected.

Job: Sample Quote - Multiple Sections
No.: 002
Date:

Copies: 32,500 **Pages:** 52 **Format:** Tab **Sections:** 2 **Color Ink?** **Plant:** Primary

Paper (by Section)

| S. | Pages | Type | Color | Manufacturer | BW | GSM | Width | Startup | Run Wst % | Over Run | Finish Wst % | *Copies | *Total Lbs. | *Rolls |
|----|-------|-----------|-------|---------------------------|----|-----|-------|---------|-----------|----------|--------------|---------|-------------|--------|
| 1 | 4 | Offset | White | Sample Paper Manufacturer | 50 | | 17 + | 3,500 | 8.00 | 200 | 1.00 | 40,725 | 1,725 | 2 |
| 1 | 16 | Newsprint | White | Sample Paper Manufacturer | 30 | | 34 | 3,500 | 8.00 | 200 | 1.00 | 40,725 | 4,462 | 3 |
| 2 | 32 | Newsprint | White | Sample Paper Manufacturer | 30 | | 34 | 1,000 | 2.00 | 200 | .00 | 34,350 | 7,528 | 5 |

+ indicates this stock is a partial web or may include a partial web
 * includes any additional amounts required by plate changes.

Paper Totals (by Web Width)

| Total Pages | Type | Color | Manufacturer | BW | GSM | Width | Total Lbs. | Rolls Required | Rolls on Hand |
|-------------|-----------|-------|---------------------------|----|-----|-------|------------|----------------|---------------|
| 48 | Newsprint | White | Sample Paper Manufacturer | 30 | | 34 | 11,990 | 8 | 20 |
| 4 | Offset | White | Sample Paper Manufacturer | 50 | | 17 | 1,725 | 2 | 5 |

Paper Totals

| Total Pages | Type | Color | Manufacturer | BW | GSM | Width | Total Lbs. | Rolls Required | Rolls on Hand |
|-------------|-----------|-------|---------------------------|----|-----|-------|------------|----------------|---------------|
| 48 | Newsprint | White | Sample Paper Manufacturer | 30 | | 34 | 11,990 | 8 | 20 |
| 4 | Offset | White | Sample Paper Manufacturer | 50 | | 17 | 1,725 | 2 | 5 |

+ indicates this stock is a partial web or may include a partial web



From the Materials Report, you can see that a total of 8 rolls of the selected Newsprint will be required to complete the product and that you have 20 rolls on hand.

Note: If you do not have enough rolls on hand in Shop Settings for this Newsprint, the Auditor will include a warning message that you will need to order more paper.